



Blowers

Extended Tool Area

Firepit And Preheating Area

23-1/4 X 112-3/4 Sand Box (Casting Area)

3 Foot Wide Walkway

Mold And Pattern Table

3 Foot Wide Walkway

Broken Charcoal Drum

Whole Charcoal Drum

Firewood

### Suggested Foundry Layout For A Two Furnace Kit

Safety Zone  
Approximately 10' X 20'